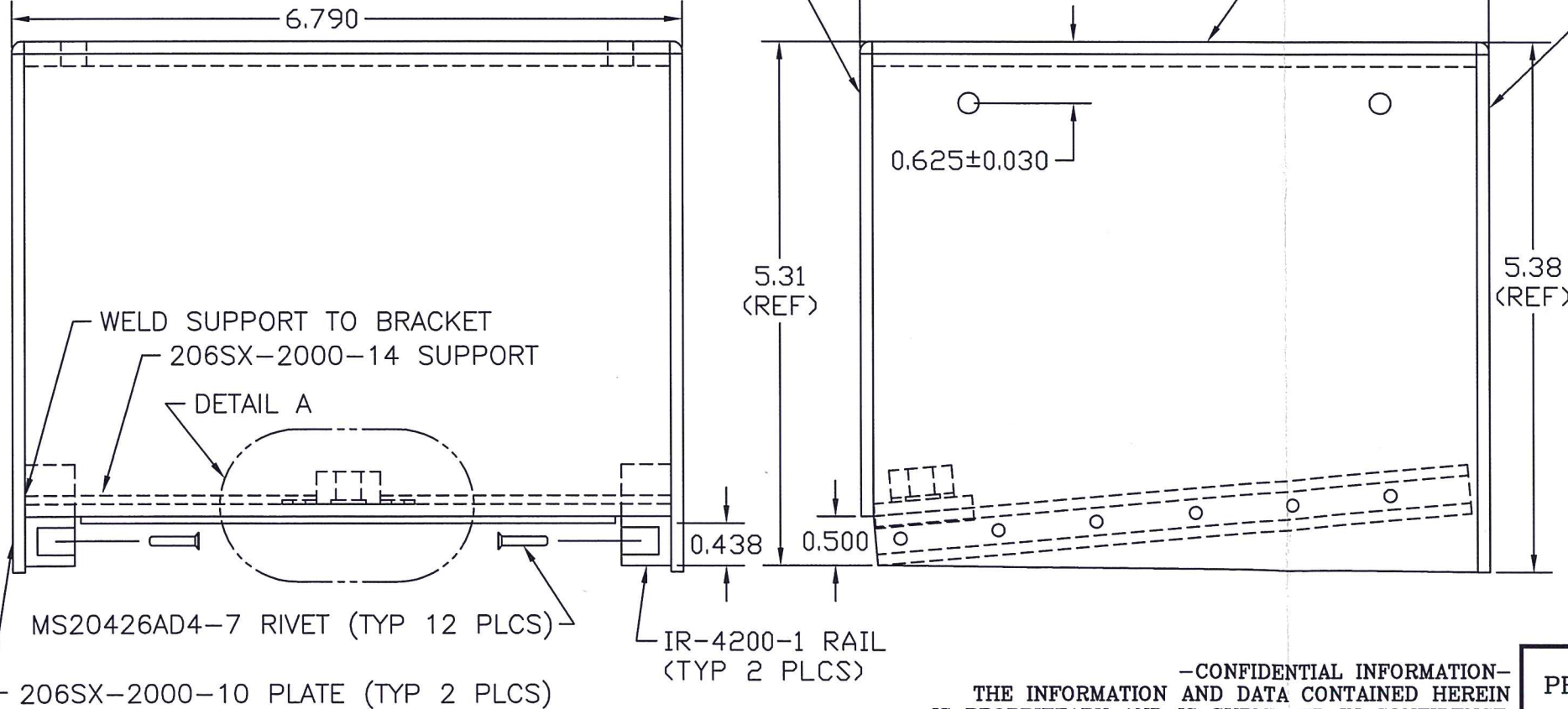
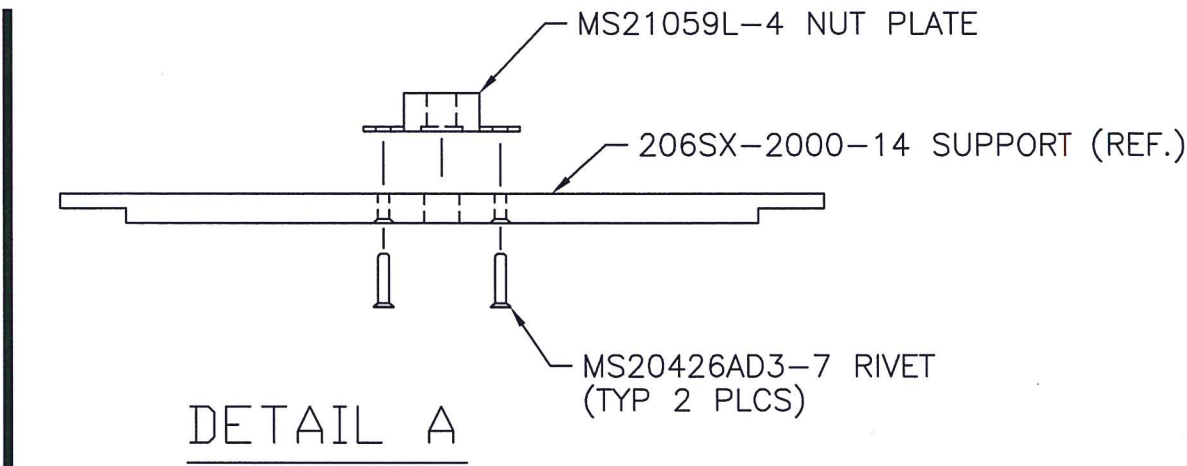
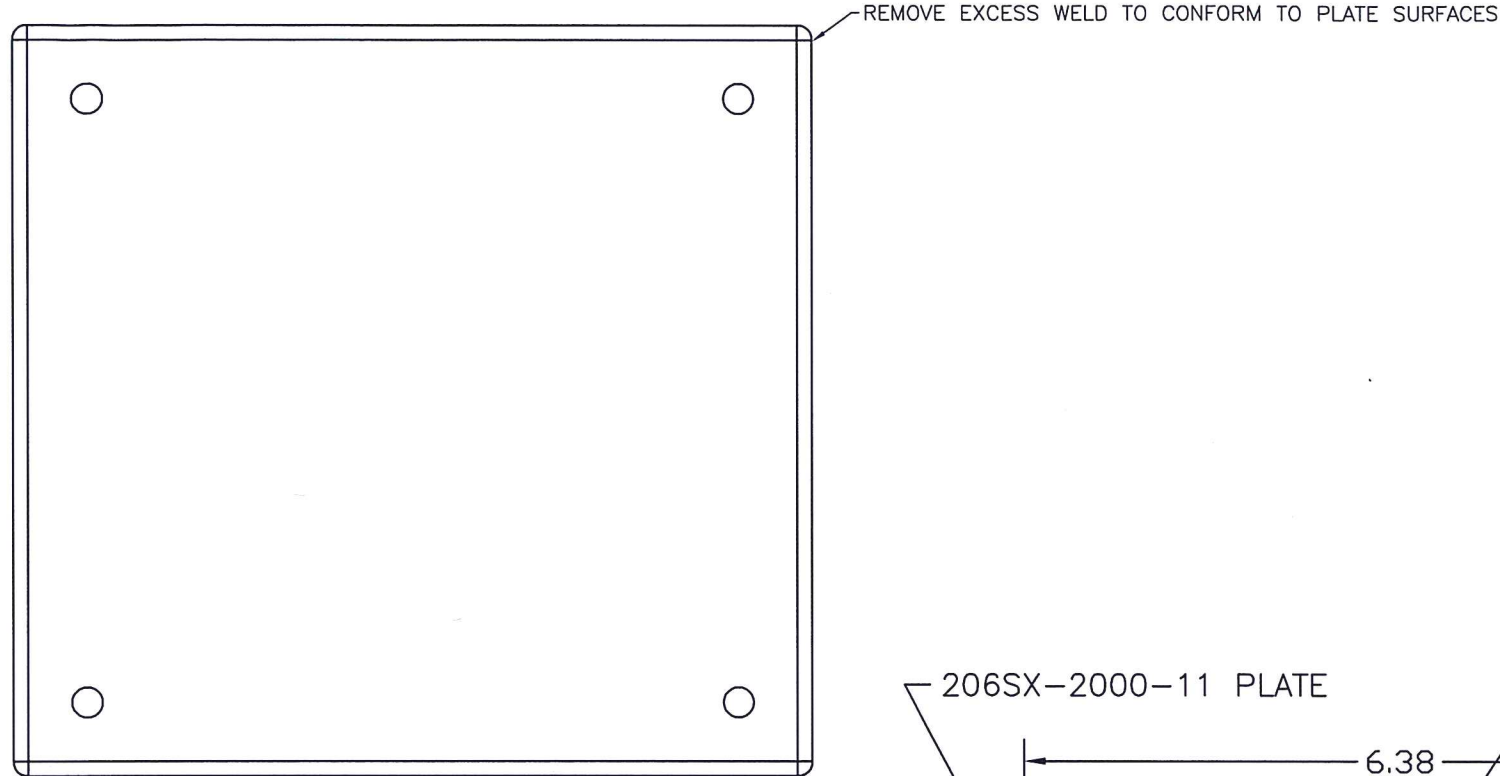


- NOTES:
1. FILLET WELD ALL EXTERIOR ADJOINING SURFACES PER EPS 1003 CLASS C.
2. ASSEMBLE MS20426AD3-7 RIVETS (2X) & MS21059L-4 NUT PLATE TO REMAINDER OF ASSEMBLY AFTER POWER COAT. FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL.

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1,4	A		12/05/97	ADDED FINISHED DIM, SHT4 0.070 WAS 0.125	REB	
1,2	B		12/30/97	ADDED Ø0.213 HOLES TO -10 PLATE	REB	
1		1	07/13/06	ADDED NOTE 2, FINISH WAS ON NOTE 1.	REB	LS



-1 ASSEMBLY

12	MS20426AD4-7	RIVET	
2	MS20426AD3-7	RIVET	SEE NOTE 2
1	MS21059L-4	NUT PLATE	SEE NOTE 2
2	IR-4200-1	RAIL	
1	206SX-2000-14	SUPPORT	
1	206SX-2000-13	PLATE	
1	206SX-2000-12	PLATE	
1	206SX-2000-11	PLATE	
2	206SX-2000-10	PLATE	
-1 ASSY	PART NUMBER	DESCRIPTION	DESCRIPTION

QTY.

Paravion® Inc.
Technology

DIMENSIONS IN INCHES
TOLERANCES EXCEPT WHERE NOTED:
.X = ± .1
.XX = ± .05
.XXX = ± .010
ANGLES = ± 1°
THREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A

PROTO
N/C

TITLE
MOUNT ASSEMBLY

DRAWING NO.
206SX-2000

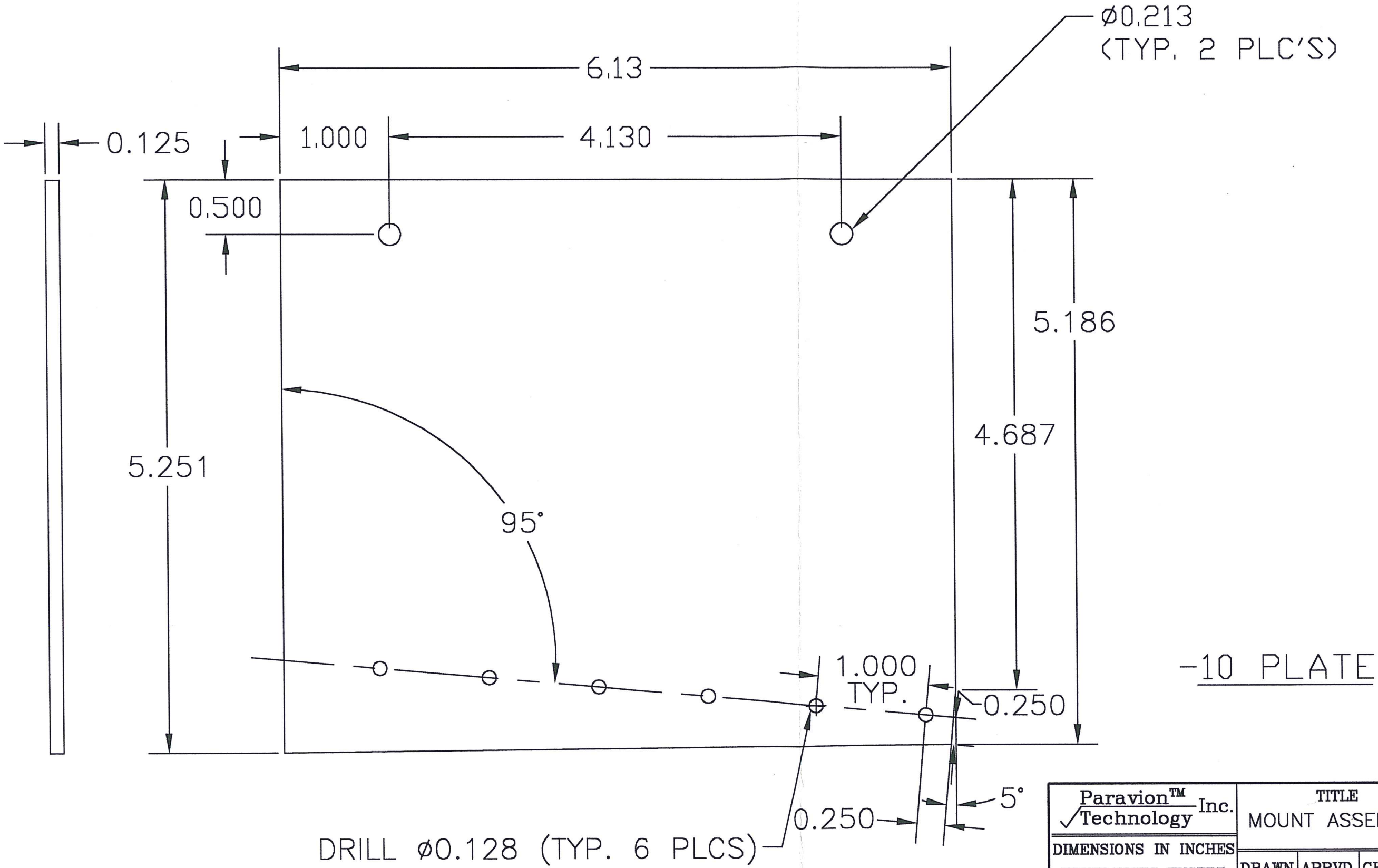
DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 11/28/94	REV B	ECO 1
DO NOT SCALE DRAWING				SHEET 1 OF 5	

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BREAK ALL SHARP EDGES

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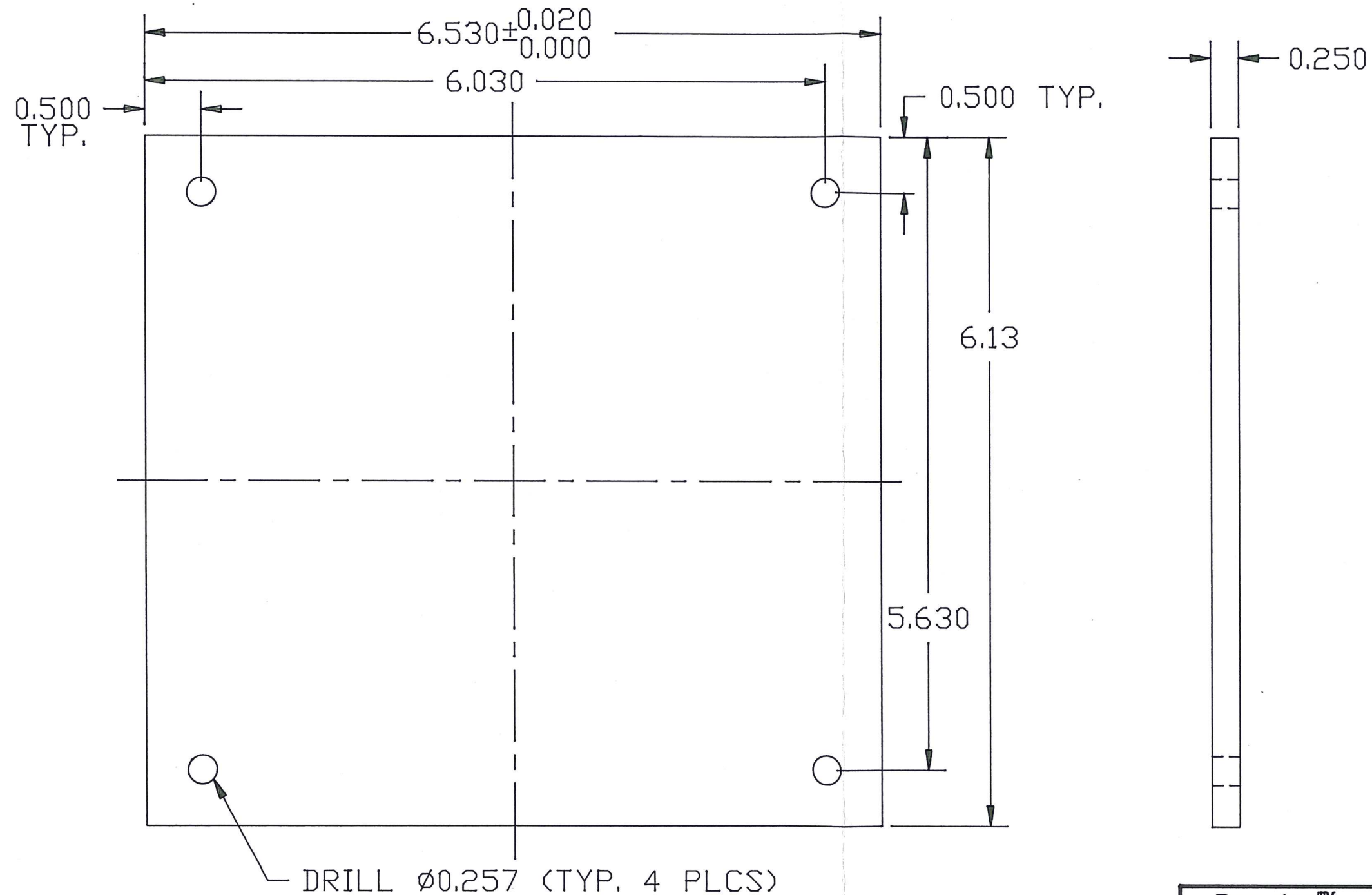
MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.125 SHEET
WEIGHT: 0.42 lbs



BREAK ALL SHARP EDGES

Paravion™ Inc. Technology		TITLE MOUNT ASSEMBLY		DRAWING NO. 206SX-2000	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	R.E.T.	LS	11/28/94
.X = ± .1		DO NOT SCALE DRAWING			REV B
.XX = ± .05		© 1994 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
.XXX = ± .010					SHEET
ANGLES = ± 1°					2 OF 5

MATERIAL: 6061-T6 QQ-A-250/11
 STOCK: 0.250 SHEET
 WEIGHT: 1.0 lbs

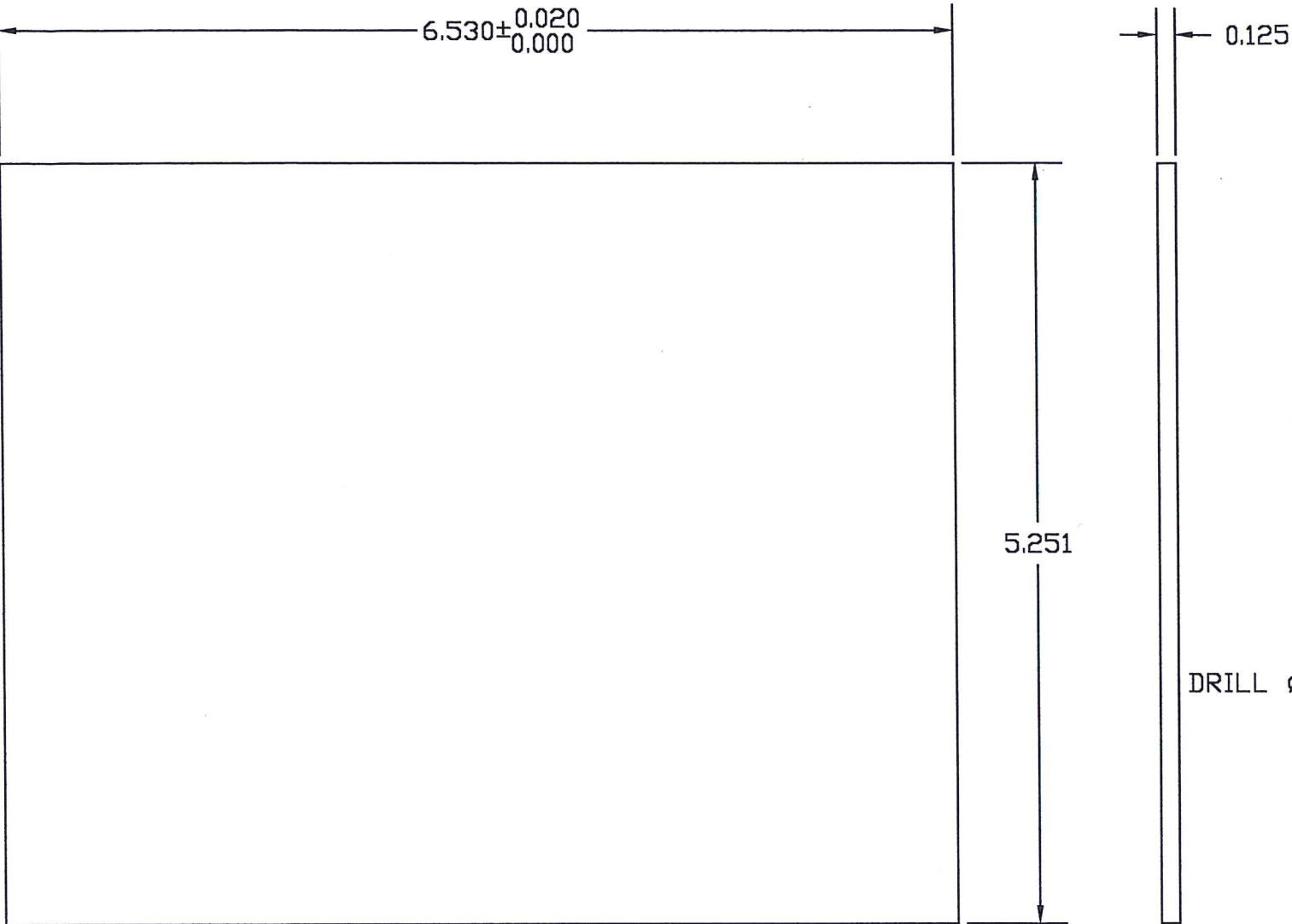


-12 PLATE

BREAK ALL SHARP EDGES

Paravion™ Technology Inc.		TITLE MOUNT ASSEMBLY		DRAWING NO. 206SX-2000	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	<i>R.E.B.</i>	<i>RM</i>	11/28/94
.X = $\pm .1$		DO NOT SCALE DRAWING			REV N/C
.XX = $\pm .05$		© 1994 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
.XXX = $\pm .010$		SHEET			
ANGLES = $\pm 1^\circ$		3 OF 5			

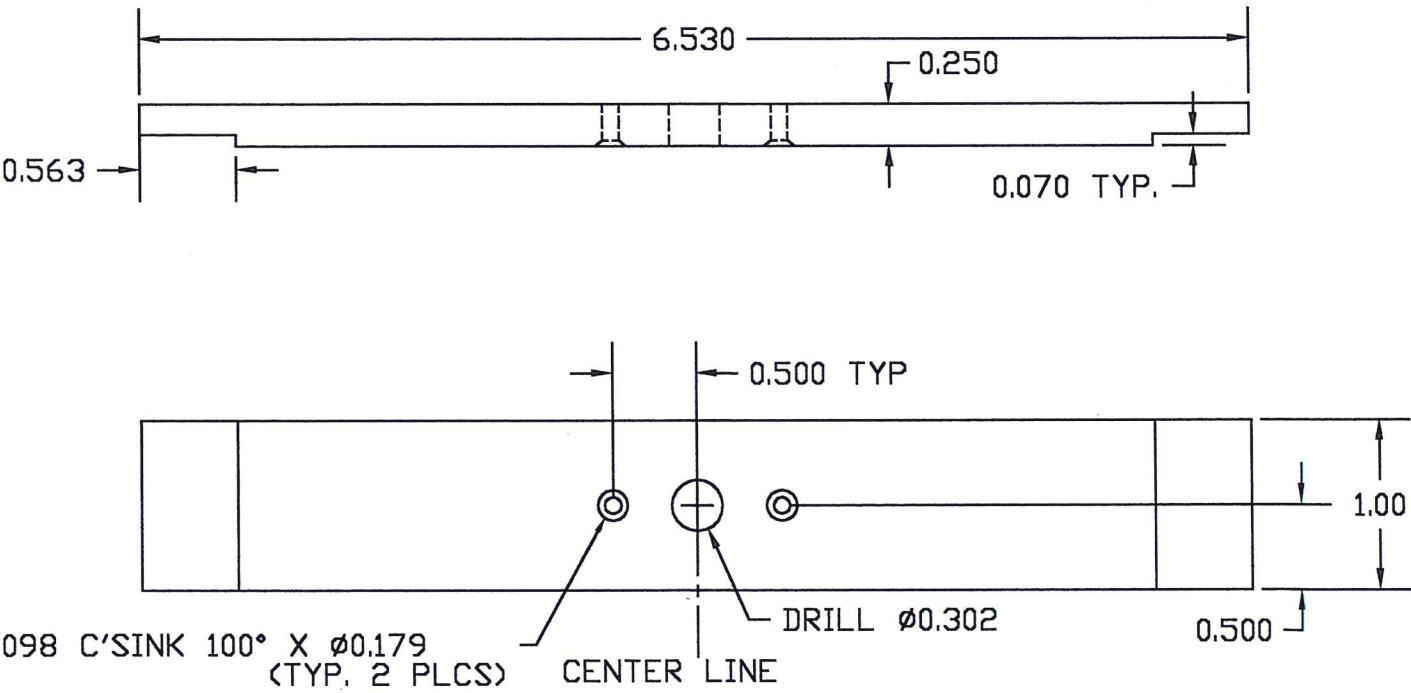
MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.125 SHEET
WEIGHT: 0.45 lbs



-13 PLATE

BREAK ALL SHARP EDGES

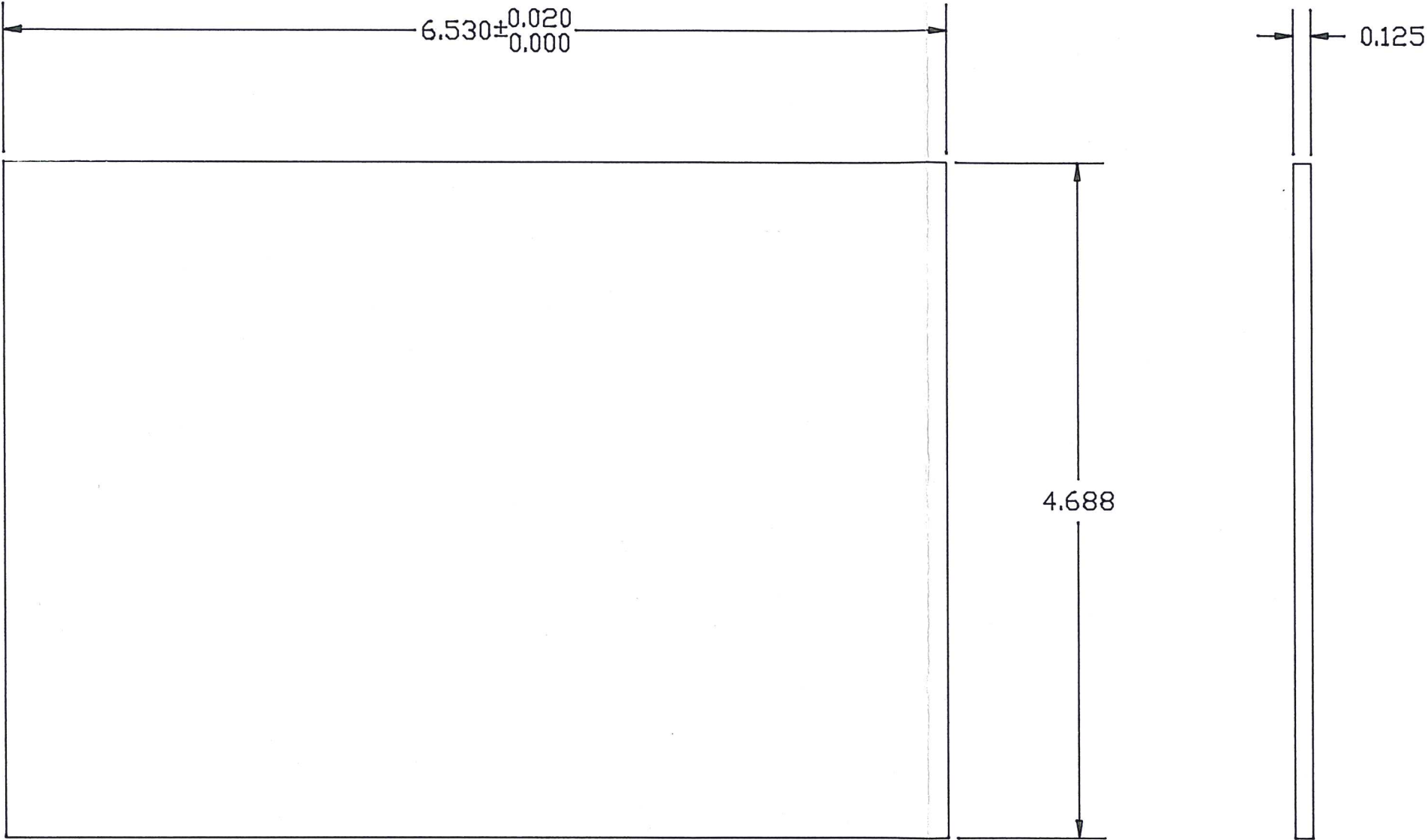
MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.25 SHEET
WEIGHT: 0.16 lbs



-14 SUPPORT

<div>ParavionTM Technology Inc.</div>		TITLE			DRAWING NO.			
		MOUNT ASSEMBLY			206SX-2000			
DIMENSIONS IN INCHES								
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO	
		RHSM	R.E.A.	RS	11/28/94	A		
		DO NOT SCALE DRAWING					SHEET	4 OF 5
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MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.125 SHEET
WEIGHT: 0.40 lbs



-11 PLATE

BREAK ALL SHARP EDGES

Paravion™ ✓Technology Inc.		TITLE MOUNT ASSEMBLY			DRAWING NO. 206SX-2000		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		RHSM	<i>R. E. Dr</i>	<i>lgn</i>	11/28/94	N/C	
		DO NOT SCALE DRAWING				SHEET 5 OF 5	
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